



# MAKE MAKE

...BY HEISS DEVELOPMENT

## Material Safety data sheet

### Varmebestandig Silikone B (20/30/40/50 Shore A)

Date / Revised: 01.11.2022

Version: 1.1

Product: **Varmebestandig Silikone B (20/30/40/50 Shore A)**

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#### 1. Identification

##### 1.1. Product identifier

**Varmebestandig Silikone B (20 Shore A) / Varmebestandig Silikone B (30 Shore A) / Varmebestandig Silikone B (40 Shore A) / Varmebestandig Silikone B (50 Shore A)**

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Silicone for mould making

##### 1.3. Details of the supplier of the safety data sheet

Company:

Heiss Development  
Pramvej 7  
8940 Randers SV  
Denmark

Telephone: +45 86 42 26 26

E-mail address: [info@makemake.dk](mailto:info@makemake.dk)

CVR No.: 39641259

##### 1.4 Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

#### 2. Hazards Identification

##### 2.1. Classification of the substance or mixture

According to UN Regulation No. 1272/2008 [CLP/GHS]

Food Contact Material, not a dangerous substance according to GHS.



## 2.2. Label elements

### Globally Harmonized System (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.

## 2.3. Other hazards

No information available.

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## 3. Composition/Information on Ingredients

### 3.1. Substances

Not relevant

### 3.2. Mixtures

Chemical Composition	CAS No.	EC#	Weight (%)
Poly(Vinylmethoxysiloxane)	68037-87-6	---	50~70
Silica	14464-46-1	238-878-4	20~30
Poly(Dimethylsiloxane)	9006-65-9	---	0~30
Poly(Methylhydrosiloxane)	63148-57-2	217-496-1	5~20

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## 4. First-Aid Measures

### 4.1. Description of first aid measures

**General information:** Normal use does not require special measures, industrial production in the long term, refer to the following:

#### After eye contact:

Flush eyes with plenty of water for 15 minutes while holding eyelids open. Get medical attention if irritation persists.

#### After skin contact:

Remove contaminated clothing and shoes. Immediately wash with water and soap and rinse thoroughly. Wash clothing and shoes before reuse. If irritation occurs, get medical attention.

#### After inhalation:

Remove victim to fresh area. Administer artificial respiration if breathing is stopped. Seek medical attention.

#### After swallowing:

Do not induce vomiting. Get medical attention.

#### **Information for doctor:**

#### Indication of any immediate attention and special treatment needed

No further relevant information available.

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## 5. Fire-Fighting Measures



## 5.1. Flammability

Non-flammable

## 5.2. Suitable extinguishing agents

Use water spray, dry chemical, carbon dioxide.

## 5.3. Special hazards arising from the substance or mixture

Silicone oxide and carbon dioxide

## 5.4. Advice for fire-fighters

Protective equipment: Wear self-contained respirator. Wear fully protective impervious suit.

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## 6. Accidental Release Measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use protective clothing. Avoid breathing vapors, mist or gas. Ensure adequate ventilation.

### 6.2. Environmental precautions

Do not let product enter drains.

### 6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

Waste disposal method: Dispose contaminated material as waste according to item 13.

### 6.4. Additional information

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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## 7. Handling and Storage

### 7.1. Precautions for safe handling

Keep container tightly closed in a dry and well-ventilated place. Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

### Information about fire and explosion protection:

The product is non-flammable.

### 7.2. Conditions for safe storage, including incompatibilities

Requirements to be met by storerooms and receptacles

Keep container tightly closed in a dry and well-ventilated place.

Hygroscopic Light sensitive.

Keep container tightly sealed.

### 7.3. Specific end use(s)

No further relevant information available.



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## 8. Exposure Controls/Personal Protection

### 8.1. Control parameters

Ingredients with limit values that require monitoring at the workplace:

No further relevant information available.

### 8.2. Exposure controls

Personal protective equipment

General protective and hygienic measures

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages, and feed.

Remove all soiled and contaminated clothing immediately.

Wash hands before breaks and at the end of work.

Respiratory Protection: Use suitable respirator when high concentrations are present.

Personal protection: Use tightly sealed goggles

Protection of hands: Use protective gloves.

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## 9. Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Translucent
Form:	Liquid
Odour:	Not available
pH:	N/A
Change in condition	
Melting point:	Not available
Boiling point:	Not available
Freezing point:	Not available
Flash point:	>100.0°C (Closed cup)
Flammability:	Non-flammable
Ignition temperature:	Not available
Decomposition temperature:	Not available
Self-igniting:	Not available
Danger of explosion:	Not available
Explosion limits	
Lower:	Not available



Upper:	Not available
Oxidizing properties:	Not available
Vapour pressure:	Not available
Density:	Not available
Relative density:	Not available
Vapour density:	Not available
Evaporation rate:	Not available
Solubility in/Miscibility with water:	Hardly soluble in water
n-octanol/water partition coefficient:	Not available
Viscosity:	Not available
Dynamic:	Not available
Kinematic:	Not available
Other information:	Not available

## 10. Stability and Reactivity

### 10.1. Reactivity

Data not available

### 10.2. Chemical stability

Stable

### 10.3. Possibility of hazardous reactions

Data not available

### 10.4 Conditions to avoid

Flames, sparks, and other sources of ignition, incompatible materials

### 10.5. Incompatible materials

Substances to avoid:  
Strong oxidizing agents

### Hazardous Combustible Products

Silicon oxide and carbon dioxide

### Hazardous Polymerization

N/A

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## 11. Toxicological Information

### 11.1. Information on toxicological effects

#### Acute toxicity

No further relevant information available.



## Irritation

No further relevant information available.

## Sensitization:

No further relevant information available.

## Additional toxicological information:

No further relevant information available.

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## 12. Ecological Information

### 12.1. Toxicity

#### Aquatic toxicity:

No further relevant information available.

### 12.2. Persistence and degradability

No further relevant information available.

### 12.3. Bioaccumulative potential

No further relevant information available.

### 12.4. Mobility in soil

No further relevant information available.

### 12.5. Results of PBT and vPvB assessment

No further relevant information available.

### 12.6. Other harmful effects

No further relevant information available

### 12.7. Additional information

General notes: Do not allow material to be released to the environment without proper governmental permits.

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## 13. Disposal Considerations

### 13.1. Waste treatment methods

#### Recommendations

Consult state, local or national regulations to ensure proper disposal.

#### Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

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## 14. Transport Information

**14.1. UN Number**

IATA, IMDG: Not regulated

**14.2. Proper shipping name**

IATA: IMDG: Not regulated

**14.3. Transport hazard class(es)**

IATA, IMDG: Not regulated

**14.4. Packing group**

IATA, IMDG: Not regulated

**14.5. Environmental hazards**

Marine pollutant: No

**14.6. Special precautions for user**

This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

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**15. Regulatory Information**

This material safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Component	CAS No.	TSCA	EC#	EINECS
Poly(Vinylmethoxysiloxane)	68037-87-6	Listed	---	Not listed
Silica	14464-46-1	Listed	238-878-4	Listed
Poly(Dimethylsiloxane)	9006-65-9	Listed	---	Not listed
Poly(Methylhydrosiloxane)	63148-57-2	Listed	217-496-1	Listed

**15.2. Assessment of chemical safety**

A Chemical Safety Assessment (CSA) has not been carried out.

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**16. Other Information**

Forklaring til forkortelser:

CLP: EU regulation (EC) No 1272/2008 on classification, labelling and packagingregulering (EC) Nr. 1272/2007 om klassificering, mærkning og pakning af kemiske substancer og blandinger.

CAS: Chemical Abstracts Service (Division of the American Chemical Society).

ACGIH: American Conference of Governmental Industrial Hygienists

TLV: Threshold Limit Value

IATA: International Air Transport Association

IMDG: International Maritime Dangerous Goods



LC50:	Lethal concentration, 50 percent kill
LD50:	Lethal dose, 50 percent kill
TWA:	Time Weighted Average
TSCA:	United States Toxic Substances Control Act Section 8(b) Inventory
EINECS:	European Inventory of Existing Commercial Chemical Substances
GHS:	Globally Harmonized System of Classification and Labelling of Chemicals
PBT:	Persistent, Bioaccumulating and Toxic
PNEC-value:	Predicted-No-Effect-Concentration
RRN:	REACH Registration number
vPvB:	Very Persistent and very Bioaccumulating

Other uses should be discussed with the manufacturer.

If you have questions regarding this safety data sheet, its contents or other safety concerns regarding the product, please write to the following email address: [info@makemake.dk](mailto:info@makemake.dk)

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

*\*\*Information updated since the last version.*